



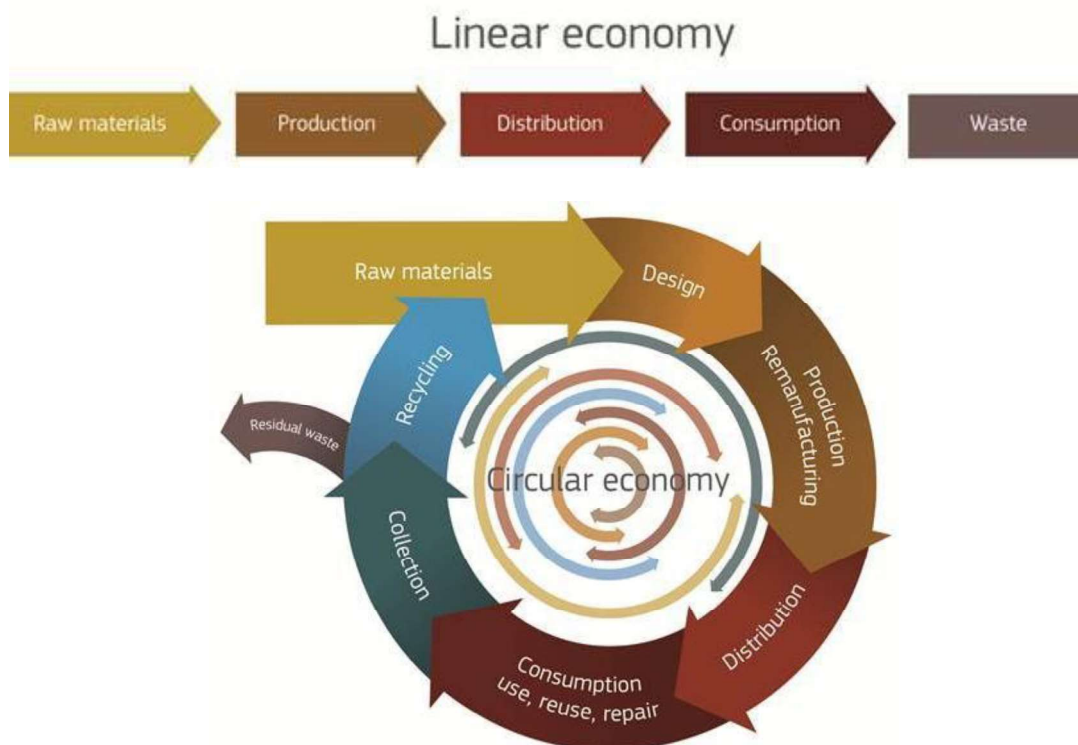
# Nieuwe mogelijkheden met gerecycleerde granulaten

Prof. Dr.-Ing. Jiabin Li  
 Ing. Zeger Sierens  
 Ir. Brecht Vandevyvere

12/03/2019



## Background & motivation



# Background & motivation



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# Background & motivation

- Recycling of concrete into aggregates  $\neq$  new ideas
- Use of RCAs in concrete  $\neq$  new research



Sub-foundation

C16/20

Road foundation

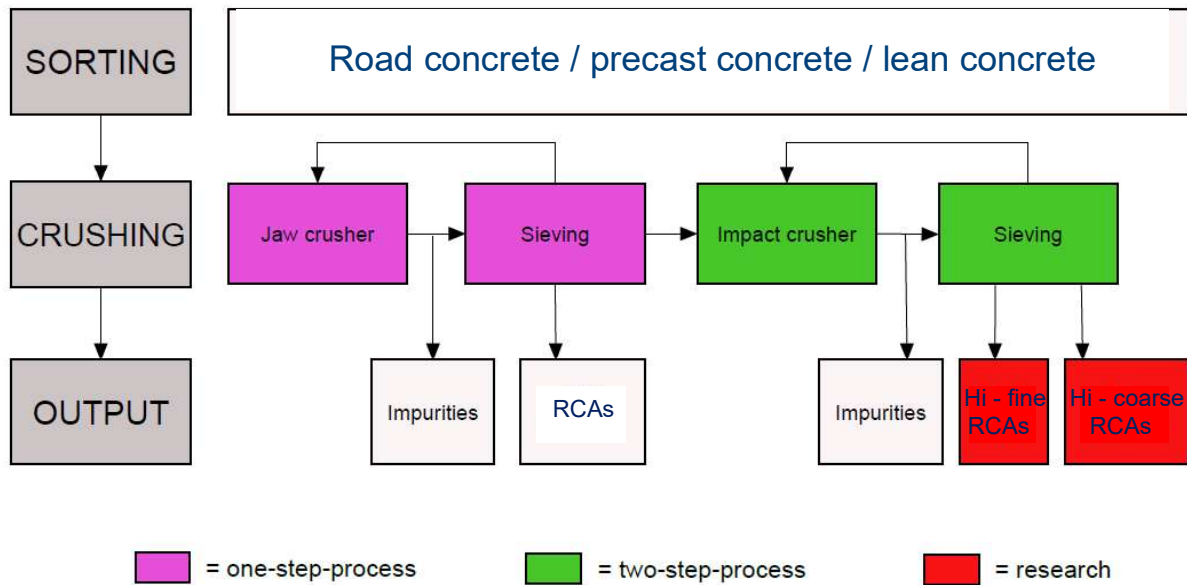
Ready-mix-concrete

C30/37



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# Background & motivation



High quality recycled concrete aggregates = HiRCAs



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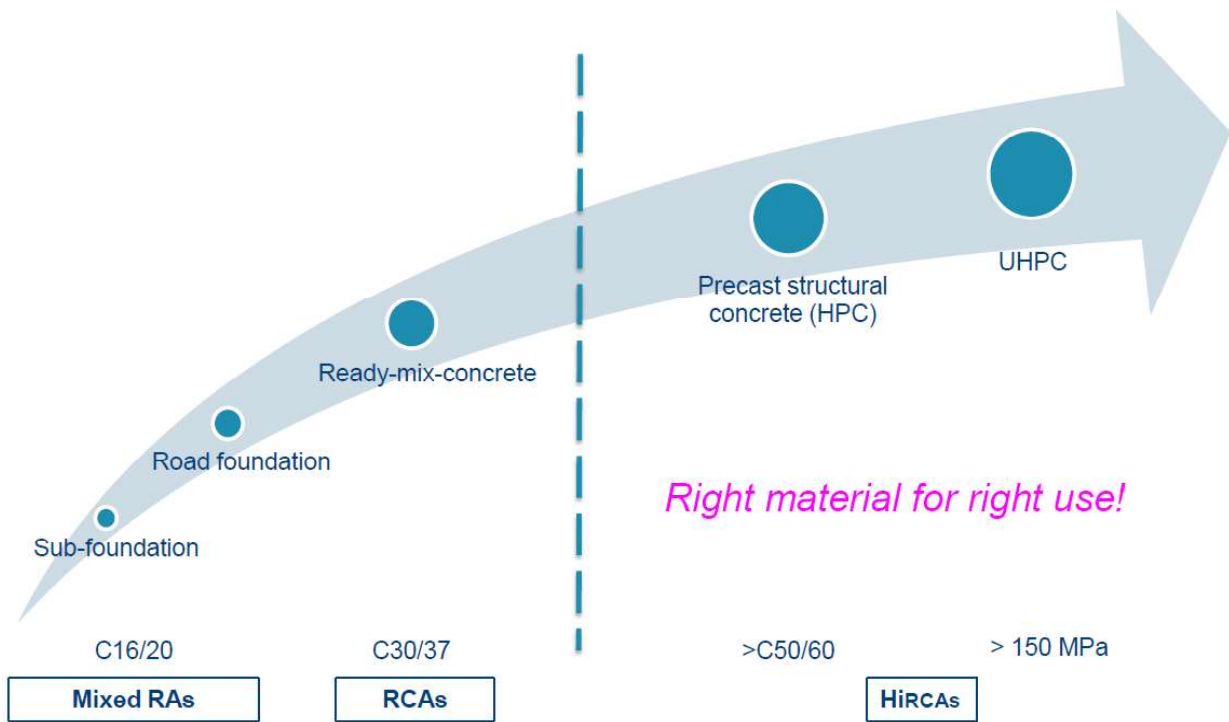
## Use of HiRCAs in structural concrete

- New possibilities with HiRCAs



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# Research roadmap



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## Use of HiRCAs in structural concrete

- Research line: use of HiRCAs for structural purpose
  - Precast structural concrete
  - Fibre reinforced concrete (FRC)
  - High- & Ultra high - performance concrete (HPC&UHPC)



Z. Sierens



B. Vandevyvere



X. Chen



S. Yuan



F. Yang



J. Cai



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# Use of HiRCAs in structural concrete

## Ongoing PhD/Post-doc projects:

- Use of RCAs in precast non-prestressed and prestressed structural elements (Z. Sierens)
- Structural use of concrete with RCAs – Fibre reinforced concrete with RCAs (B. Vandevyvere)
- High performance concrete (HPC) with RCAs for precast industry (X. Chen)
- Constitutive modelling and finite element analysis of concrete with RCAs (F. Yang)
- Ultra high performance concrete (UHPC) with RCAs (S. Yuan)
- Multiscale modelling of structural concrete with RCAs (J. Cai)



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## Ongoing research

### Use of RCAs in precast structural concrete

- Research content
  - Mechanical properties of concrete with RCAs at early ages
  - Creep and shrinkage of concrete with RCAs
  - Bond – slip behaviour of reinforcement / prestressing strand
  - Camber of prestressed beams made of concrete with RCAs



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# Ongoing research

## Use of RCAs in precast structural concrete



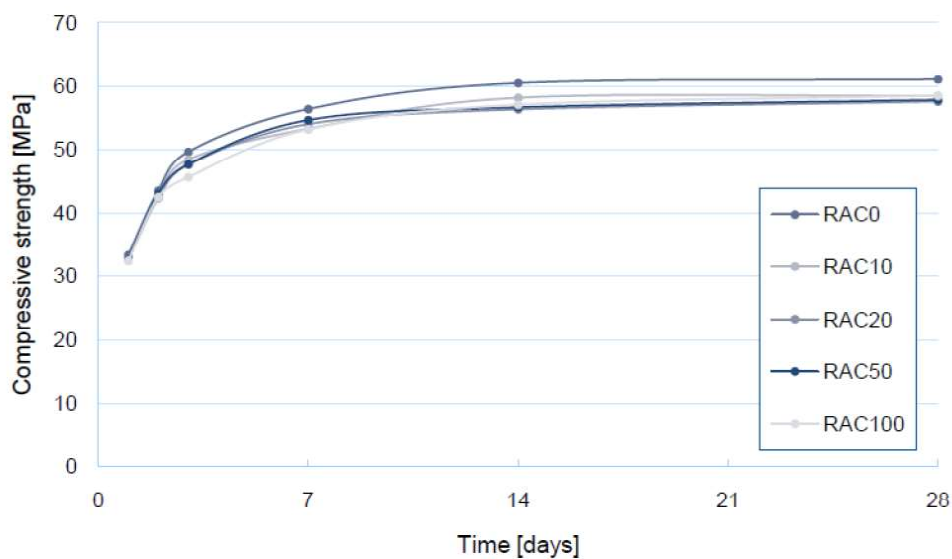
	RAC0	RAC10	RAC20	RAC50	RAC100
CEM I 52.5R (kg/m <sup>3</sup> )	400	400	400	400	400
W/C <sub>eff</sub>	0.48	0.48	0.48	0.48	0.48
Sand 0/4 (kg/m <sup>3</sup> )	780	780	780	780	780
Limestone 2-6.3mm (kg/m <sup>3</sup> )	196	196	196	196	196
Limestone 6.3-14mm (kg/m <sup>3</sup> )	785	706	628	392	0
RCA 6.3-14 (kg/m <sup>3</sup> )	0	74	148	371	742
Superplasticizer (kg/m <sup>3</sup> )	1.3	1.3	1.3	1.3	1.3
Compensation water (kg/m <sup>3</sup> )	7	10	13	22	38
Slump (mm)	210	197	195	192	190



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# Ongoing research

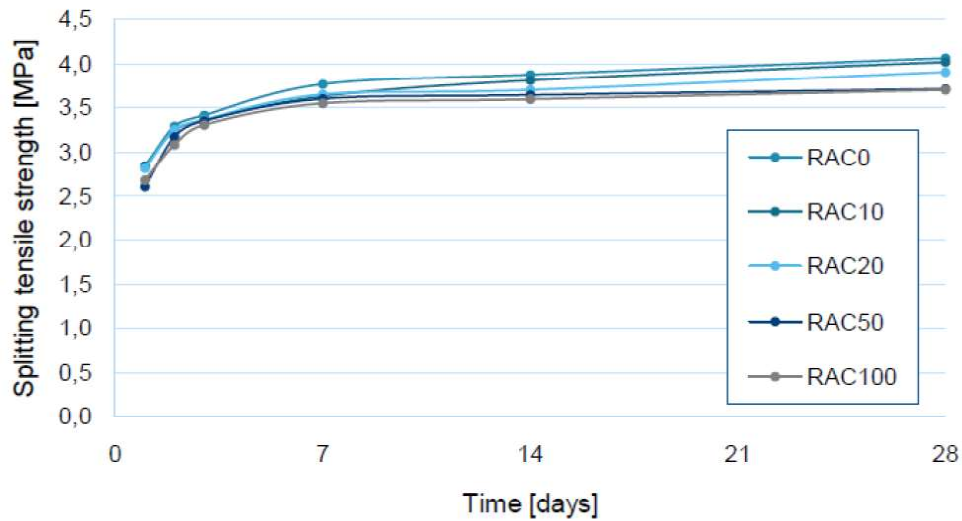
## Project 1: Use of RCAs in precast structural concrete



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# Ongoing research

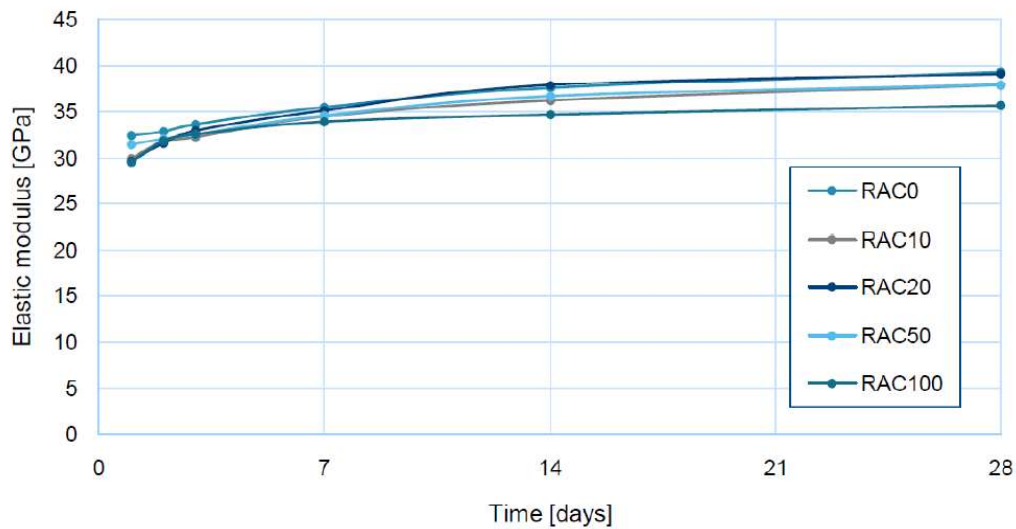
## Project 1: Use of RCAs in precast structural concrete



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# Ongoing research

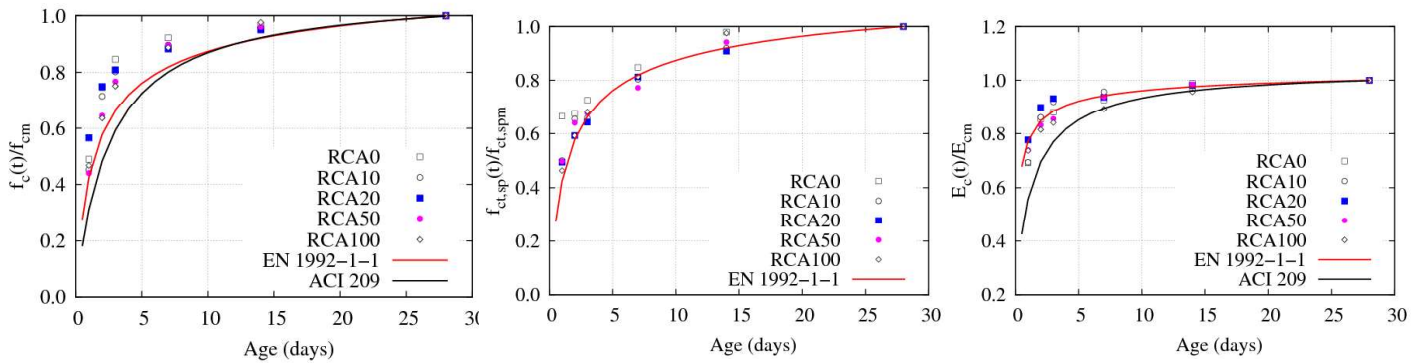
## Project 1: Use of RCAs in precast structural concrete



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# Ongoing research

## Project 1: Use of RCAs in precast structural concrete



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# Ongoing research

## Project 2: Structural use of RCAs – fibre reinforced concrete with RCAs

### • Research content

- Influence of various types of fibres on concrete with RCAs
- Modelling of fibre reinforced concrete with RCAs
- Design of fibre reinforced concrete with RCAs

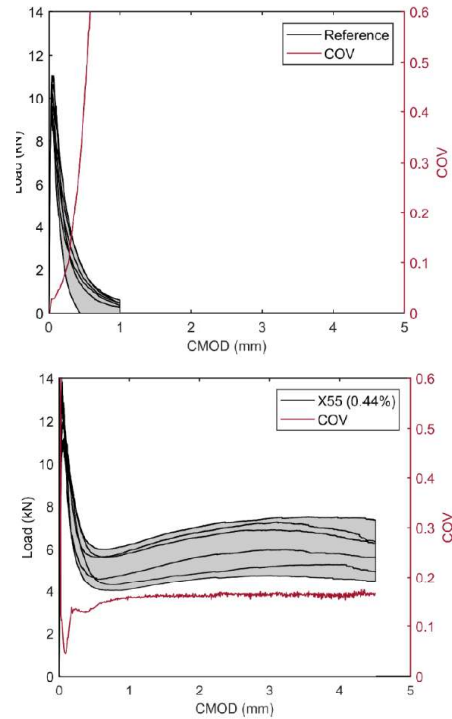
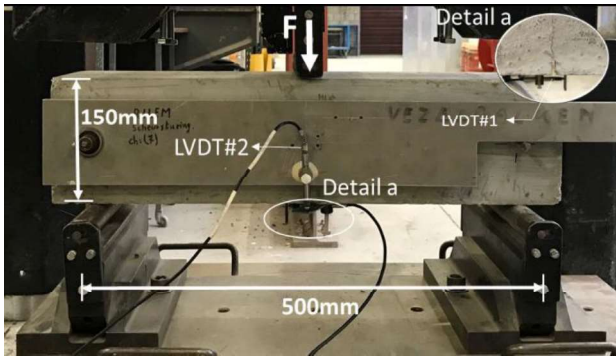


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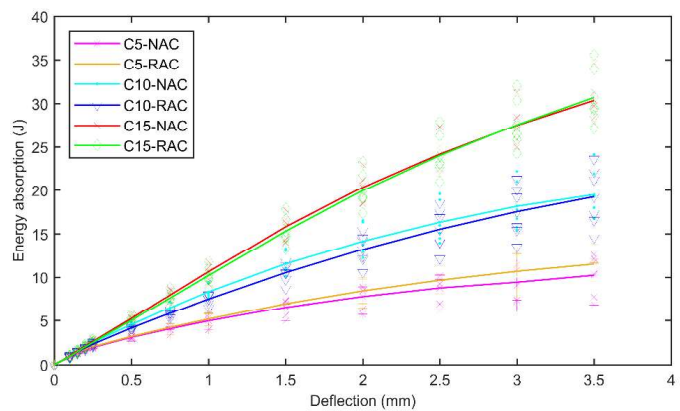
# Ongoing research

## Project 2: Structural use of RCAs – fibre reinforced concrete with RCAs



# Ongoing research

## Project 2: Structural use of RCAs – fibre reinforced concrete with RCAs



# Ongoing research

## Project 3: UHPC with HiRCAs



RCA (4-8mm)



Basalt (4-8mm)



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## Project 3: UHPC with HiRCAs

- UHPC-NA-8mm-0,5%
  - 12,3 %<sub>V/V</sub> basalt 4-8mm
  - 0,5 % fibers
- UHPC-RCA-8mm-0,5%-WA0
  - 12,3 %<sub>V/V</sub> RCA 4-8mm
  - 0,5 % fibers
- UHPC-RCA-8mm-0,5%-WA50
  - 12,3 %<sub>V/V</sub> RCA 4-8mm
  - 0,5% fibers
- UHPC-RCA-8mm-0,5%-WA100
  - 12,3 %<sub>V/V</sub> RCA 4-8mm
  - 0,5 % fibers



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# Ongoing research

## Project 3: UHPC with HiRCAs



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# Ongoing research

## Project 3: UHPC with HiRCAs

Table 10 - Workability of concrete mixtures

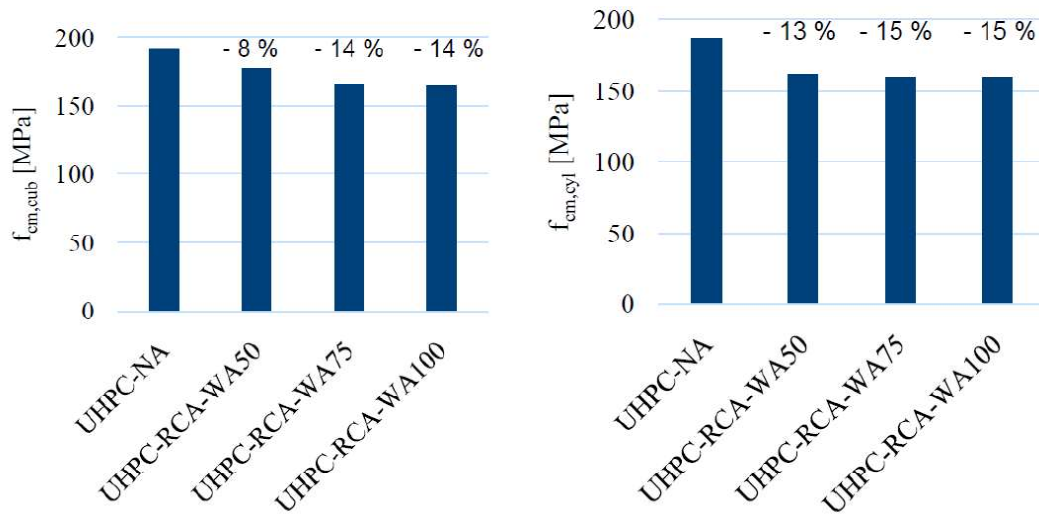
Mixture	$t_{200}$ [s]	$d_m$ [mm]
UHPC-NA	16	257
UHPC-RCA-WA50	15	249
UHPC-RCA-WA75	9	278
UHPC-RCA-WA100	8	275



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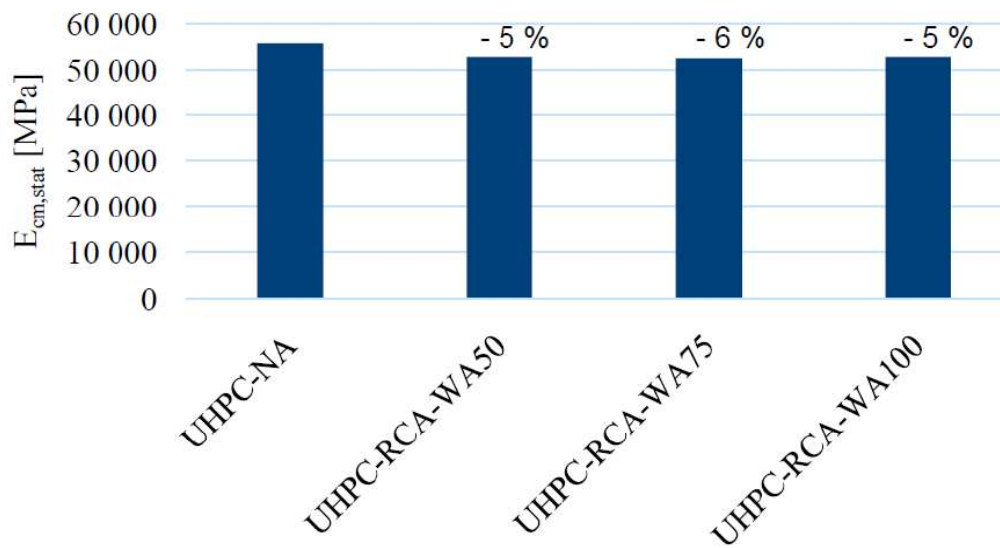
## Project 3: UHPC with HiRCAs



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# Ongoing research

## Project 3: UHPC with HiRCAs



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# Ongoing research

## Project 3: UHPC with HiRCAs



Table 11 Flexural tensile strength

Mixture	Flexural tensile strength [MPa]	Mean value [MPa]
UHPC-NA beam 1	12.20	
UHPC-NA beam 2	11.61	11.48
UHPC-NA beam 3	10.65	
UHPC-RCA-WA50 beam 1	9.70	9.99
UHPC-RCA-WA50 beam 2	10.28	



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## Short CV

- 02/1978 Born in Hebei, China
- 07/2004 Master in Civil Engineering, Tongji Univ., Shanghai, China
- 04/2011 PhD (Dr.-Ing) in Civil Engineering, Univ. of Leipzig, Germany
  
- 2005 – 2009 Research assistant, Univ. of Leipzig, Germany
- 2010 – 2016 Senior researcher, TU Graz, Austria
- 2016 – 2016 Associate Professor, Oslo Univ. Colle, Norway
- 10/2016 - Assistant Professor in Civil Engineering, KU Leuven
- 06/2017 - Holder, Han & Li Chair in Smart & Sustainable Infrastructure, KU Leuven
- 07/2018 - Holder, Lvnong Chair in Construction Waste Recycling KU Leuven

<https://scholar.google.com/citations?user=mE2aKSwAAAAJ&hl=en>



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# Acknowledgements



Thank you very much for  
your kind attention!

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